



TRIVALENCE

TriVOL 22C20 (U,R)

Polypropylene

General Information

Product Description

Copolymer PP, calcium carbonate reinforced. melt flow ranges (13-24)

FEATURES

-RoHS/REACH Compliant - Low Flow
 -Copolymer
 -20% Calcium Carbonate Reinforced

ADDITIONAL FORMULAS

-Added Release "R"
 -Added UV "U"

COLOR

-All

General

Typical Applications -Appliance, electrical, lawn & garden, automotive, packaging, industrial
Processing Method -Injection
Form(s) -Pellets
Availability -North America, Europe, Asia, Latin America

ASTM / ISO Properties¹

Physical	Nominal Value	Unit	Test Method
Density	1.04	g/cm ³	ASTM D792
Melt Flow Rate (230°C/2.16kg)	18	g/10min	ASTM D1238
Outdoor Suitability (QUV) ("U" grades)	Pass		TVT Internal

Mechanical	Nominal Value	Unit	Test Method
Tensile Strength	3,500	psi	ASTM D638
Tensile Elongation	>10	%	ASTM D638
Flexural Modulus	230,000	psi	ASTM D790
Notched Izod Impact	2.0	ft-lbs/in	ASTM D256

Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (0.45 MPa)	220	°F	ASTM D648

Flammability	Nominal Value	Unit	Test Method
0.06 in	HB		TVT Internal

Recommended Processing Guidance	Nominal Value	Unit
Drying Temperature	160 to 200	°F
Drying Time	1 to 3	Hours
Suggested Max Moisture	0.05	%
Processing Melt Temperature	410 to 480	°F
Mold Temperature	80 to 140	°F